

ABSTRACT OF THE DISCLOSURE

By using a rivet which serves also as a terminal member, and a sealing member which serves also as an insulating member, a terminal member and an insulating member can be omitted, thereby forming the lid from only three parts i.e. the body, rivet and sealing member. The sealing member includes a cylindrical portion and a flange portion which are separate members. The cylindrical portion is formed by cutting a fluororesin tube. The flange portion is formed by punching a polypropylene resin sheet. Thus, the number of parts can be reduced to four, so that it is possible to reduce the parts cost and manufacturing cost compared to conventional lids.